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If the designer does not designate pressure class for duct construction on the contract drawings, the basis of compliance with the SMACNA HVAC

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1995, and the current SMACNA duct
construction standard HVAC Duct
Construction Standards Metal and
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research also led to the development

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of the SMACNA HVAC Air Duct
Leakage Test Manual 1st Edition
1985 and the Leakage Class, followed
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Technical Resources - SMACNA

When referring to Table 1-3 thru
Table 1-10 in the SMACNA HVAC

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Edition Construction Standards, 2nd ed.,
1995, Use the Ward “ E ” Angle on
Rigidity Class “ E ” and below; Use
the Ward “ H ” Angle on Rigidity
Class “ F ” , “ G ” and “ H ” Use the
Ward “ J ” Angle on Rigidity Classes
above “ H ” The tables as shown
herein are the SMACNA Tables with

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Edition
those interpretations already substituted.

Duct Construction Standards

An international trade association representing 4,500 contributing contractor firms, that promotes quality and excellence in the sheet

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Washington, D.C., the Sheet Metal and Air Conditioning Contractors' National Association (SMACNA), an international association of union contractors, has 1,834 members in 103 chapters throughout the United States, Canada, Australia and Brazil.

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and negative pressures.

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By conducting Joint Performance
Testing as described in Chapter 11 of
the SMACNA HVAC Duct Construction

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Standards, 3rd ed., 2005, it was found that in some tests, the Ward Angles (E, H and J) permitted a more liberal interpretation of the SMACNA Tables. These test results are shown as follows: SMACNA Table Variation permitted per certified test.

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59146 - New Ward Txt. - Duct

1. SMACNA-HVAC Duct Construction
Standards-Metal and Flexible, Third
Edition 2005 . DUCT SIZE DUCT
GAUGE JOINT LENGTH WIDE SIDE
CONNECTOR NARROW SIDE
CONNECTOR 0 – 8 " 24 56 " T.D.C.
T-25a T.D.C. T-25a 9 – 12 " 22 56 "

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T.D.C. T-25a T.D.C. T-25a 13 – 18 ”
20 56 ” T.D.C. T-25a T.D.C. T-25a 19
– 26 ” 22 56 ”

1 W.G. - Hamlin Companies

3.1 round duct construction
standards; 3.2 commentary; 3.3 flat
oval duct construction standards; 3.4

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Commentary; 3.5 flexible air duct installation standards; 3.6 specification for joining and attaching flexible duct; 3.7 specification for supporting flexible duct; 3.8 commentary; table 3-1 mitered elbows; table 3-2 angle ring size; table 3-2m ...

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references; notice to users of this
publication; table of contents; chapter
1 model project specifications ; 1.1
duct construction; 1.2 galvanized steel

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SMACNA's "Round Industrial Duct
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Equipment connected to duct systems
shall be designed to limit discharge air
temperature to not greater than

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250 ° F (121 ° C).; Factory-made ducts shall be listed and labeled in accordance with UL 181 and installed in accordance with the manufacturer's instructions.; Fibrous glass duct construction shall conform to the SMACNA Fibrous Glass Duct Construction Standards or NAIMA

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Chapter 16: Duct Systems, Residential
Code 2015 of New ...

SMACNA 1108-2008 Accepted
Industry Practice For Industrial Duct
Construction. This guide is a
compilation of accepted industry

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Edition practices and construction reinforced or unreinforced, for operation from 4 in. to 20 in. wg positive or negative pressure, and from ambient to 650 F for carbon or stainless steel, 400 F for galvanized steel, and 120 F for aluminum.

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National Standards Institute

SMACNA 1922-2004 Rectangular
Industrial Duct Construction
Standards (Inch Pound) The second
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Duct Construction Standards expands
the scope of the 1980 version,

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Edition updating original text to incorporate a revised theory of design, new materials and more user friendly tables.

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