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mode, the master task sleep time is at least 30% of the total cycle time with a minimum of 1millisecond. This percentage may be higher depending on the user application (periodic task scan time, event task scan time, communication

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This guide is  
written for the

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person who will use Modicon Modbus protocols and messages for communication in Modicon programmable controller applications. It describes how messages are constructed, and how transactions take place using

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Modbus protocol.  
This guide should  
be used in  
conjunction with  
Modicon user  
guides for the  
types

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Modicon Modbus  
Protocol Reference  
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Overview The  
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Controller has various powerful features and can service a wide range of applications.

Software configuration, programming, and commissioning is accomplished with the SoMachine software described in the SoMachine

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