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Page 2 Operating Manual B21-C - en Machine type: Buckle Folding Machine B21 Model: Continuous feeder Manufacturer: MBO Binder M á quinas Gr á ficas SA Rua Joaquim Alves da Silva Apartado 5093 4456-951 Perafita/Portugal Tel.: +351 22 998 22 00 Fax: +351 22 998 22 01... Page 3 With the MBO folding machine you have purchased a valuable product. However, it is absolutely imperative to comply with all Safety Regulations and Safety Instructions.

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To calibrate an MBO folding machine you put one sheet of a light stock such as 50# offset/20# bond in the gap set. Then with a strip of the same paper, check the roller pressure and adjust as needed until there is just a slight drag. The pressure should be even all across the fold roller.

How to Set Folding Machine Fold Rollers: a Little-Known Trick

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