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cutting force, cutting temperature, tool wear and tool life, economics of machining, grinding of metals and machining vibrations. The analyses presented have been illustrated through numerical examples. Review questions and bibliography are also included. About the Author: Dr. G.K. Lal has been associated with Page 38/75

the Indian Institute of Technology, Kanpur for the past 34 years. He retired as a Professor of Mechanical Engineering in 2003 and had earlier held the positions of Dean (1976-80) and Deputy Director (1982-88). Before joining IIT Kanpur he had taught at the Banaras Hindu University and held Page 39/75

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