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MEASUREMENT STANDARD (NEW) SERVICE LIMIT Reverse idler gear t.D. 20.016 - 20.043  
(0.7880 - 0.7891) 20.09 (0.7909) Gear-to reverse gear shaft clearance 0.036 - 0.084 {0.0014 - 0.0033} 0.16  
(0.006) Ring to-gear clearance (Ring pushed against gear) Synchro ring 0.73 - 1.18 (0.029 0.046)

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