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begins with a 1, 2, 3, 5, or 6 and will be displayed on the control's serial number tag. Refer to the next topic on how to find your control's ...

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All System/Delta 10/20 controls had 4-digit firmware levels preceeded by the letter 'P' and possibly a revision letter (i.e. PA5523). Beginning with Delta 30 controls, a different identifying system was used that is labeled as the 'CNC Exec ID' and utilizes numbers and

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letters in the following format: yy#.z##.##.
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As early as 1986, DynaPath Systems, Inc. (formerly Autocon Technologies, Inc.) offered a package that included a complete CNC control, axis servo drives, motors, interconnecting cabling and necessary electrical devices bundled in an electrical enclosure. These packages were intended as a comprehensive kit to be installed on a CNC-prepped knee mill or to facilitate conversion

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of a manual knee ...

DynaPath

You are right the manuals don't make that real clear. The 20 uses external macros, it won't do loops or internal subroutines or at least i think it won't. And you are right the fixture offsets are handled in the control with E coordinates instead of G54 etc. The fellows at Dynapath are real helpful if you don't be a PITA, and can tell you about processing speed and etc. At least have your

...

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panel incorporates a memory log of the last
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